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# Operations & Maintenance Manual for Expanded

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**Operations and Maintenance Manual for  
Expanded Bioventing System at  
at IRP Site 11, Aircraft Ground Equipment Maintenance Area**



**BEALE AIR FORCE BASE  
CALIFORNIA**

*Prepared for*

**Air Force Center For Environmental Excellence  
Technology Transfer Division  
Brooks Air Force Base  
San Antonio, Texas**

*and*

**9 CES/CEVR  
Beale Air Force Base, California**

**December 1996**

*Prepared by*

**PARSONS ENGINEERING SCIENCE, INC.**  
*PLANNING • DESIGN • CONSTRUCTION MANAGEMENT*  
*2101 WEBSTER STREET, SUITE 700, OAKLAND, CA 94612 • 510/891-9085*  
*OFFICES IN OTHER PRINCIPAL CITIES*  
*726876/ALA-64-08*

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**OPERATIONS AND MAINTENANCE MANUAL FOR  
EXPANDED BIOVENTING SYSTEM AT  
IRP SITE 11, AIRCRAFT GROUND EQUIPMENT  
MAINTENANCE AREA**

*at*

**BEALE AIR FORCE BASE, CALIFORNIA**

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## TABLE OF CONTENTS

	<u>Page</u>
SECTION 1 - INTRODUCTION .....	1-1
SECTION 2 - SYSTEM DESCRIPTION.....	2-1
2.1 Blower System .....	2-1
2.2 Monitoring and Flow Control Equipment.....	2-1
2.2.1 Monitoring Gauges .....	2-1
2.2.2 Flow Control Equipment .....	2-1
SECTION 3 - SYSTEM MAINTENANCE .....	3-1
3.1 Blower/Motor .....	3-1
3.2 Air Filter .....	3-1
3.3 Maintenance Schedule.....	3-1
3.4 Major Repairs.....	3-2
SECTION 4 - SYSTEM MONITORING.....	4-1
4.1 Blower Performance Monitoring.....	4-1
4.1.1 Vacuum/Pressure .....	4-1
4.1.2 Temperature .....	4-1
4.2 Monitoring Schedule .....	4-1
4.3 Reporting Monitoring Results.....	4-1
APPENDIX A     Regenerative Blower Information	
APPENDIX B     Data Collection Sheets	

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## **SECTION 1**

### **INTRODUCTION**

This Operations and Maintenance (O&M) Manual has been created as a guide for monitoring and maintaining the performance of the expanded bioventing blower system and vent well plumbing at Installation Restoration Program (IRP) Site 11 at Beale Air Force Base (AFB), California. Record drawings of the expanded bioventing system installed at IRP Site 11 have been provided to Beale Air Force Base (AFB) personnel.

Bioventing is the forced injection of fresh air to enhance the supply of oxygen in subsurface soils for *in situ* bioremediation. A blower system is used to inject air into the soil, thereby supplying fresh atmospheric air (with approximately 20.8 percent oxygen) to contaminated soils. Once oxygen is provided to the subsurface, existing bacteria aerobically break down fuel residuals. Aerobic biodegradation is much more efficient than anaerobic biodegradation which occurs in oxygen depleted soils.

Parsons Engineering Science, Inc. (Parsons ES) has installed an air injection bioventing system consisting of one air injection blower, three vent wells (VWs), five soil vapor monitoring points (VMPs), and associated piping at the site. Following the installation and testing of a pilot-scale bioventing system in 1993 and 1994, Parsons ES installed an expanded bioventing system and initiated system operation on 9 July 1996. The air injection rates of the expanded bioventing system were optimized at each vent well to assure adequate aeration of contaminated soils to promote aerobic biodegradation and limit the potential for vapor migration.

Beale AFB personnel (or their subcontractors) are responsible for routine monitoring of the bioventing system. Parsons ES has trained Beale AFB personnel on the maintenance requirements of this plan. If significant problems are encountered with the operation of the system, Parsons ES should be notified so repairs can be made. Under the Extended Bioventing Project Option 1, Parsons ES is responsible for system repair for a 1-year period after system startup. Parsons ES will retain responsibility for system repair until August 1997. Should the bioventing system cease to operate or develop a significant problem, please call the Parsons ES Site Manager, Mr. Michael Phelps, at (510) 891-9085, or Mr. Craig Snyder, at (303) 831-8100. If the system ceases to operate, please have a base electrician verify that adequate power is being supplied to the bioventing system blower motor prior to notifying Parsons ES.

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## SECTION 2

### SYSTEM DESCRIPTION

#### **2.1 BLOWER SYSTEM**

A Gast® R6 blower powered by a 3-horsepower direct drive motor was installed at IRP Site 11 in July 1996. The R6 blower is rated as having a maximum flow rate of 215 standard cubic feet per minute (scfm) at open flow and a maximum pressure of 60 inches of water. As installed, the blower at IRP Site 11 was producing an estimated flow rate of 20 actual cubic feet per minute (acf m) at a pressure of 10 inches of water. Approximately 10 acfm is being injected into VW-2 and 10 acfm is being injected into VW-3 (at initial startup air was not being injected into VW-1). The remainder of the flow is being bled to the atmosphere. Flow was optimized to VW-2 and VW-3 based on the degree of hydrocarbon contamination present within soils in the vicinity of each VW. The blower system includes an inlet air filter to remove any particulates which are entrained in the inlet air stream and several valves and monitoring gauges which are described in Section 2.2. A schematic of the expanded bioventing blower system installed at IRP Site 11 is shown in the record drawings supplied to the base. Corresponding blower performance curves and relevant service information are provided in Appendix A.

#### **2.2 MONITORING AND FLOW CONTROL EQUIPMENT**

##### **2.2.1 Monitoring Gauges**

The bioventing system is equipped with vacuum, pressure, and temperature gauges, and air velocity measurement ports. Gauges have been installed on the air injection system at the following locations: a vacuum gauge in the inlet piping and pressure and temperature gauges in the outlet piping.

##### **2.2.2 Flow Control Equipment**

Manual and automatic flow control valves (FCVs) have been installed on the bioventing blower system. Manual FCVs have been installed in the piping leading to each VW to enable the flow rate to each VW to be adjusted individually. An automatic FCV, or pressure relief valve (PRV), is used to protect the blower system from burning out if pressures rise due to pipe blockage. The PRV is set to bleed off flow at a preset pressure and thus prevent blower outlet pressure from ever exceeding the rated pressure.

An additional FCV (bleed valve) has been installed to control the total air flow out of the blower by releasing excess air flow to the atmosphere. The FCVs have been set by Parsons ES personnel

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to deliver a calculated amount of air to each VW and should not be adjusted unless directed to do so by Parsons ES personnel.

The blower system has also been equipped with flow measurement ports. These ports consist of brass bushings installed in the outlet piping leading to each VW. These bushings, which should be plugged during system operation, allow the insertion of a thermal anemometer for the measurement of air velocity. These ports are used by Parsons ES for system optimization.

Although the blower system installed at IRP Site 11 is relatively maintenance free, periodic system maintenance is required for proper operation and long life. Recommended maintenance procedures and schedule are described in detail in the instruction manuals included in Appendix A and briefly summarized in this section.

Filter inspection should be performed with the system turned off. Do not change the flow control valve settings (valves have been pre-set for a specific flow rate) before re-starting the blower.

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## **SECTION 3**

### **SYSTEM MAINTENANCE**

#### **3.1 BLOWER/MOTOR**

The blower and motor are relatively maintenance free and should not require any maintenance during the operational period. Both the blower and motor have sealed bearings and do not require lubrication.

#### **3.2 AIR FILTER**

To avoid damage caused by passing solids through the blower, an air filter has been installed in-line before the blower. The paper filter element is accompanied by a polyurethane foam pre-filter. The filter should be checked weekly for the first 2 months of operation. A facility employee should determine the best schedule for filter replacement based on the first 2 months of system monitoring. The polyurethane pre-filters can be washed with lukewarm water and a mild detergent. Paper filter elements should never be washed, and should be disposed of and replaced as necessary. When the vacuum drop across the filter increases by approximately 10 inches of water from the vacuum when the filter was new, a dirty filter element should be suspected, and cleaning or replacement should be performed. The initial vacuum when the filter element was new was 8 inches of water. Therefore, the filter should be cleaned or replaced when the vacuum increases to 18 inches of water. Typical filter element replacement intervals range from 3 to 6 months.

To remove the filter, turn the system off at the electrical control panel, loosen the three clamps or the wing nut on the filter top, lift the metal top off the air filter, and lift the air filter element from the metal housing. Remove the polyurethane pre-filter (if applicable) and wash before replacing.

The filter element is manufactured by Solberg Manufacturing, Inc. in Itasca, Illinois. Their toll free telephone number is 1-800-451-0642. Additional filters can also be obtained through Parsons ES. The Parsons ES contacts are Mr. Michael Phelps, at (510) 891-9085, and Mr. Craig Snyder, at (303) 831-8100. The part number for the replacement filter element is 30P. Spare air filter elements have been placed inside the blower enclosure.

#### **3.3 MAINTENANCE SCHEDULE**

The following maintenance schedule is recommended for the blower system. During the initial few months of operation more frequent monitoring is recommended to ensure that any startup problems are quickly corrected. A daily drive-by inspection is recommended during the initial 2 weeks of operation to ensure that the blower system is still operating with no unusual sounds.

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Thereafter monitoring inspections every 2 weeks are recommended (see Section 4). Preprinted data collection sheets for recording maintenance activities are provided in Appendix B.

Maintenance Item	Maintenance Frequency
Filter	Check once every 2 weeks, wash or replace as necessary (see Section 3.3). Inlet vacuum exceeding 18 inches of water indicates that the filter requires cleaning or replacement.

### **3.4 MAJOR REPAIRS**

Blowers systems are very reliable when properly maintained. Occasionally, however, a motor or blower will develop a serious problem. If a blower system fails to start, and a qualified electrician verifies that power is available at the blower or starter, Parsons ES should be contacted to arrange for repairs. The Parsons ES contacts are Mr. Michael Phelps, at (510) 891-9085, or Mr. Craig Snyder, at (303) 831-8100. Parsons ES is responsible for major repairs during the first year of operation.

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## SECTION 4

### SYSTEM MONITORING

#### **4.1 BLOWER PERFORMANCE MONITORING**

To monitor the blower performance, the vacuum, pressure, and temperature will be measured. These data should be recorded every 2 weeks on a data collection sheet (provided in Appendix B). All measurements should be taken at the same time while the system is running. Because the systems are noisy, hearing protection should be worn at all times.

##### **4.1.1 Vacuum/Pressure**

With hearing protection in place, unlock and open the blower enclosure and record all vacuum and pressure readings directly from the gauges (in inches of water). Record the measurements on the data collection sheet.

##### **4.1.2 Temperature**

With hearing protection in place, open the blower enclosure and record the temperature readings directly from the gauges in degrees Fahrenheit ( $^{\circ}\text{F}$ ). Record the measurements on a data collection sheet (provided in Appendix B). The temperature change can be converted to degrees Celsius ( $^{\circ}\text{C}$ ) using the formula  $^{\circ}\text{C} = (^{\circ}\text{F} - 32) \times 5/9$ .

#### **4.2 MONITORING SCHEDULE**

The following monitoring schedule is recommended for these systems. During the initial month of operation, more frequent monitoring is recommended to ensure that any start up problems are quickly corrected. Data collection sheets have been provided to assist your data collection and are included in Appendix B.

<b><u>Monitoring Item</u></b>	<b><u>Monitoring Frequency</u></b>
Vacuum/Pressure	Once every 2 weeks
Temperature	Once every 2 weeks

#### **4.3 REPORTING MONITORING RESULTS**

System monitoring data sheets should be faxed to the Parsons ES Site Manager, Mr. Michael Phelps at (510) 835-4355, once every 2 months. However, if a significant change in the system temperature or pressure is noted (such as a significant drop or increase in pressure) please call Mr. Phelps at (510) 891-9085 immediately. A significant change in system temperature or pressure may be indicative of a problem with the air delivery system or blower.

## **APPENDIX A**

### **REGENERATIVE BLOWER INFORMATION**

Gast Manufacturing Corp.  
P.O. Box 97  
Benton Harbor, MI 49023-0097  
(616) 926-6171

## Model R6130Q-50

### Motor Specifications

<u>Phase</u>	<u>Hz</u>	<u>HP</u>	<u>Voltage</u>	<u>Full Load Amps</u>
1	50	3	230	16.3

### Overall Dimensions

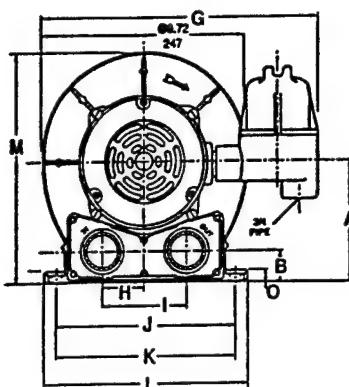
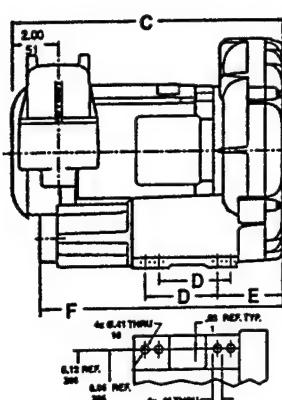
<u>Height</u>	<u>Width</u>	<u>Depth</u>	<u>Net Weight</u>
15.38 in 391 mm	20.13 in 511 mm	15.30 in 3898 mm	129 lb 59 kg

### Performance

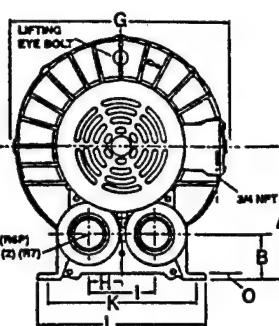
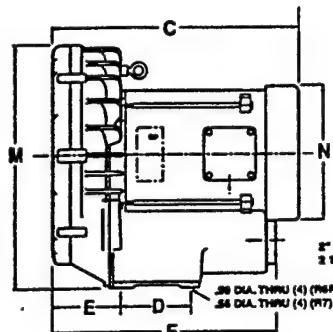
<u>Maximum Vacuum</u>	<u>Maximum Pressure</u>	<u>Maximum Flow</u>
70 inH <sub>2</sub> O 174 mbar	60 inH <sub>2</sub> O 149 mbar	215 cfm 365 m <sup>3</sup> /h

# SOIL VAPOR EXTRACTION PUMPS & REGENERATIVE BLOWERS

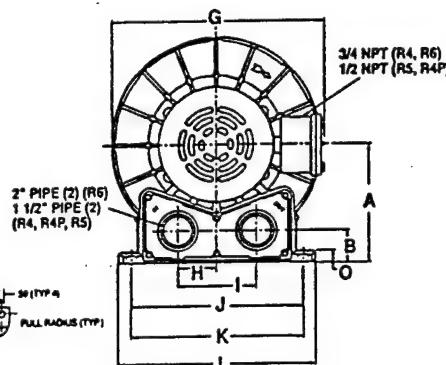
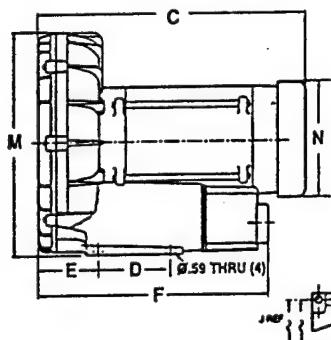
Model R3



Models R6P, R7



Models R4, R4P, R5, R6



Product Dimensions Metric (mm) U.S. Imperial (inches)

Model	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
R3105N-50	131 5.17	35 1.37	310 12.20	83 3.25	80 3.03	281 11.06	324 12.75	49 1.94	99 3.88	205 8.06	206 8.12	238 9.38	258 10.15	-	.13 .53
R4110N-50	157 6.18	43 1.68	389 15.30	95 3.75	72 2.85	316 12.44	313 12.31	50 1.98	101 3.96	225 8.86	227 8.93	254 10.00	293 11.73	175 6.88	.11 .44
R4310P-50	157 6.18	43 1.68	356 14.03	95 3.75	72 2.84	316 12.44	313 12.31	50 1.98	101 3.96	225 8.86	227 8.93	254 10.00	293 11.73	175 6.88	.11 .44
R4P115N-50	177 6.98	47 1.84	442 17.41	114 4.50	83 3.25	354 13.93	338 13.31	60 2.38	121 4.75	260 10.25	262 10.31	298 11.75	346 13.6	175 6.88	.15 .60
R5125Q-50	178 7.00	46 1.82	445 17.50	114 4.50	91 3.58	361 14.22	344 13.56	60 2.38	121 4.75	260 10.25	262 10.31	298 11.75	350 13.78	173 6.81	.15 .59
R5325R-50	178 7.00	46 1.82	423 16.66	114 4.50	91 3.58	361 14.22	344 13.56	60 2.38	121 4.75	260 10.25	262 10.31	298 11.75	350 13.78	183 7.19	.15 .59
R6130Q-50	197 7.75	49 1.94	511 20.13	140 5.50	98 3.85	404 15.89	389 15.30	62 2.46	125 4.92	289 11.38	290 11.42	329 12.96	391 15.38	217 8.56	.13 .52
R6340R-50	197 7.75	49 1.94	478 18.82	140 5.50	98 3.85	404 15.89	385 15.17	62 2.46	125 4.92	289 11.38	290 11.42	329 12.96	390 15.34	217 8.56	.13 .52
R6P155Q-50	248 9.77	80 3.15	602 23.7	140 5.51	137 5.39	438 17.25	428 16.87	64 2.50	127 5.00	-	290 11.42	325 12.80	463 18.21	257 10.12	.13 .50
R6P355R-50	248 9.77	80 3.15	554 21.80	140 5.51	137 5.39	438 17.25	428 16.87	64 2.50	127 5.00	-	290 11.42	325 12.80	463 18.21	257 10.12	.13 .50
R7100R-50	274 10.79	92 3.64	577 22.72	216 8.50	212 8.33	545 21.46	457 18.00	100 3.94	200 7.88	-	375 14.76	410 16.14	509 20.02	257 10.12	.14 .56

Notice: Specifications subject to change without notice.

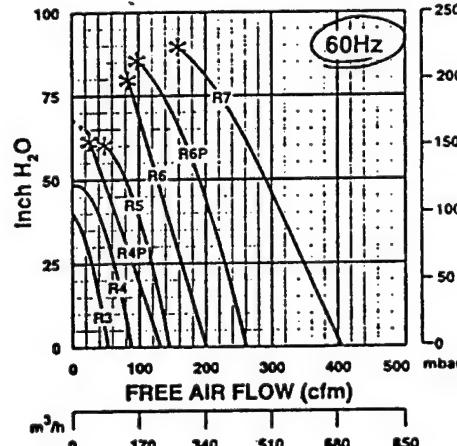
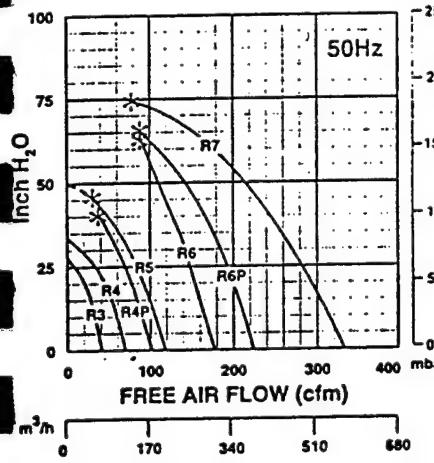
# SOIL VAPOR EXTRACTION PUMPS - REGENERATIVE BLOWERS

## Product Specifications

Model Number	Phase	Hz	Motor Specifications			Max Vac "H <sub>2</sub> O	Max Pressure "H <sub>2</sub> O mbar	Max Flow cfm	Net. Wt. lbs kg
			Voltages	HP	Full Load Amps				
R3105N-50	Single	50	110/220-240	.33	3.8/1.9-2.0	28	70	31	43 73 52 24
		60	115/208-230	0.5	5.2/2.9-2.6	40	100	43	53 90
R4110N-50	Single	50	110/220-240	0.6	9.2/5.2-4.6	35	87	38	74 126 60 28
		60	115/208-230	1.0	11.4/6.2-5.6	48	120	51	127 92 156
R4310P-50	Three	50	220/380	0.6	3.2/1.6	35	87	38	95 74 126 58 27
		60	208-230/460	1.0	3.4-3.3/1.65	48	120	51	127 92 156
R4P115N-50	Single	50	110/220-240	1.0	15.2/7.6-8	40	100	45	112 190 79 36
		60	115/208-230	1.5	18.2/9.7-9.1	60	149	65	162 133 226
R5125Q-50	Single	60	115/230	2.0	25/12.5	60	149	55	137 160 272 77 35
R5325R-50	Three	50	190-220/380-415	1.5	5.0-4.4/2.5-2.6	47	117	50	125 133 226 75 34
		60	208-230/460	2.0	6.0-5.6/2.8	60	149	65	162 160 272
R6130Q-50	Single	50	220-240	2.5	14.7-13.5	65	162	75	187 182 309 129 59
		60	230	3.0	16.3	70	174	60	149 215 365
R6340R-50	Three	50	190-220/380-415	3.0	14.4-13.4/7.2-6.8	65	162	75	187 180 306 112 51
		60	208-230/460	4.0	13-12/6	80	199	100	249 215 365
R6P155Q-50	Single	50	220-240	4.0	20.8-19.1	65	162	80	199 235 399 243 110
		60	230	5.5	29.9	85	212	95	237 280 476
R6P355R-50	Three	50	190-220/380-415	4.5	14.9-11/7.45-5.8	65	162	80	199 232 394 233 105
		60	208-230/460	6.0	20-18/9	85	212	100	249 280 476
R7100R-50	Three	50	190-220/380-415	8.0	20.8-18.9/10.4-9.5	72	179	80	199 350 595 297 134
		60	208-230/460	10.0	26.5-24/12	90	224	90	224 420 714

NOTICE: Performance specifications subject to change without notice.

## VACUUM

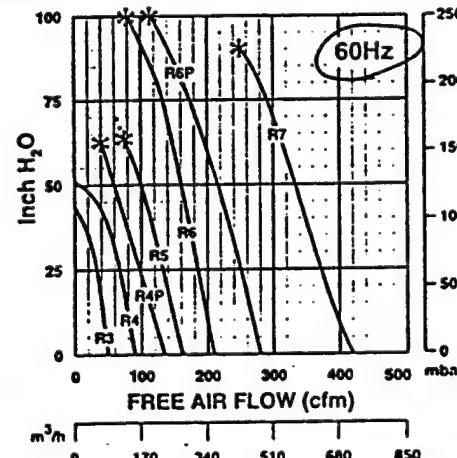
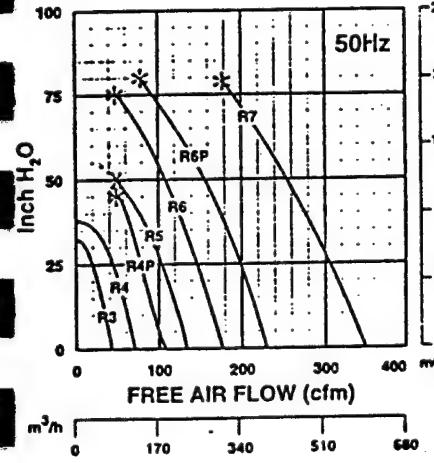


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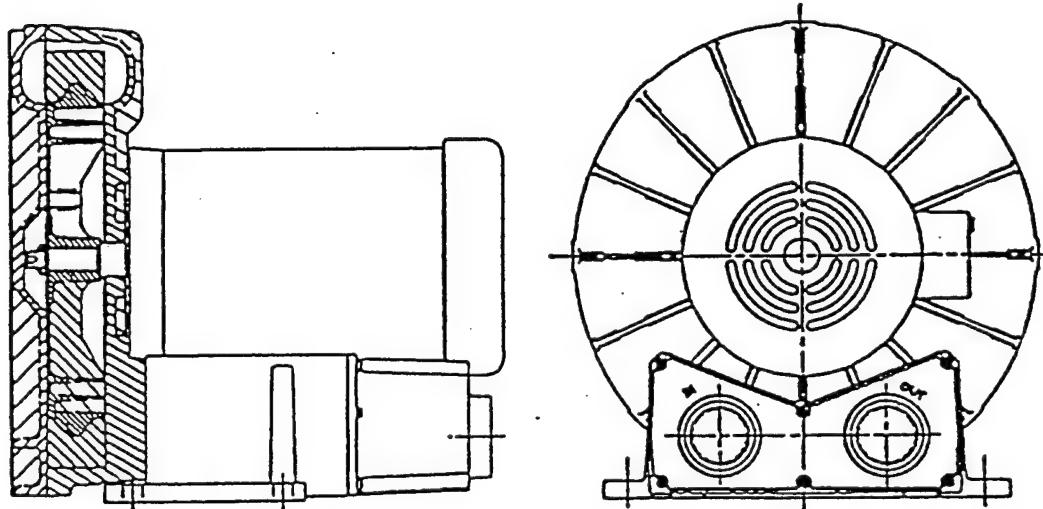
## PRESSURE





Post Office Box 97  
Benton Harbor, Michigan 49023-0097  
Ph: 616/926-6171  
Fax: 616/925-8288

## Maintenance Instructions for Gast Standard Regenerative Blowers



For original equipment manufacturers  
special models, consult your local distributor

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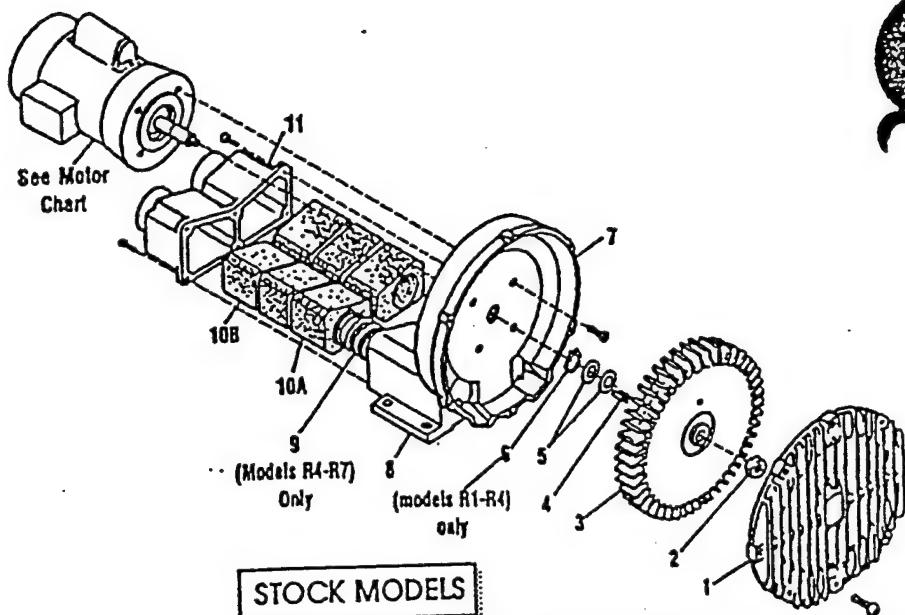
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Central PO Box 1451  
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Ph: 813/3573-5421  
Fax: 813/3571-7865

1st



Part Name	R1	R2	R3	R4	R5	R6	R6P	R6PP/R6PS	R7
#1 Cover	AJ101A	AJ101B	AJ101C	AJ101D	AJ101EQ	AJ101F	AJ101K	(2)AJ101KA	AJ101G
#2 Stopnut	BC181	BC187	BC181	BC181	BC181	BC181	BC181	(2)BC182	BC183
#3 Impeller	AJ102A	AJ102BQ	AJ102C	AJ102D	AJJ92E	AJ102FR	AJ102K	(2)AJ102KA	AJ102GA
#4 Square Key	AH212C	AH212	AB136A	AB136D	AB136	AB136	AB136	(2)AB136	AC628
#5 Shim Spacer (s)	AJ132	AE686-3	AJ109	AJ109	AJ109	AJ116A	AJ116A	AJ116A	AJ110
#6 Retaining Ring	AJ145	AJ145	AJ149	AJ149					
#7 Housing	AJ103A	AJ103BQ	AJ103C	AJ103DR	AJ103E	AJ103F	AJ103K	AJ103KD	AJ103GA
#8 Muffler Box					AJ113DR	AJ113DQ	AJ113FQ	AJ113FQ	
#9 Spring					(4)AJ112DS	(4)AJ112ER	(6)AJ112F	(8)AJ112K	
#10A Foam	(4)AJ112A	(4)AJ112B	(4)AJ112C	(4)AJ112D	(2)AJ112EC				
#10B Foam	(2)AJ112BQ	(2)AJ112CQ	(2)AJ112DQ						
#11 Muffler Extension/ Adapter Plate	AJ106H	AJ106BQ	AJ106CQ	AJ106DQ	AJ106EQ	AJ106FQ	AJ104K		AJ104GA
Shim Kit	K396	K396							K395

### MOTOR CHART

REGENAIR MODEL NUMBER	MOTOR NUMBER	MOTOR SPECIFICATIONS		
		60 HZ VOLTS	50 HZ VOLTS	PHASE
R1102	J111X	115/208-230	110/220-240	1
R1102C	J112X	115		1
R2103	J311X	115/208-230	110/220	1
R2105	J411X	115/208-230	110/220	1
R2303A	J310	208-230/460	220/380-415	3
R2303F	J313	208-230	220	3
R3105-1/R3105-12	J411X	115/208-230	110/220-240	1
R3305A-1/R3305A-13	J410	208-230/460	220/380-415	3
R4110-2	J611AX	115/208-230	110/220-240	1
R4310A-2	J610	208-230/460	220/380-415	3
R5125-2	J811X	115/208-230		1
R5325A-2	J810X	208-230/460	220/380-415	3
R6125-2	J811X	115/208-230		1
R6325A-2	J810X	208-230/460	220/380-415	3
R6335A-2	J910X	208-230/460	220/380-415	3
R6150J-2	J1013	230		1
R6360A-2	J1010	208-230/460	220/380-415	3
R6P335A	J910X	208-230/460	220/380-415	3
R6P350A	J1010	208-230/460	220/380-415	3
R6P355A	J1110A	208-230/460	220/380-415	3
R7100A-2	J1210B	208-230/460	220/380-415	3
R6PP/R6PS3110M	JD1100	208-230/460	220/380-415	3

- No lubrication needed at start up. Bearings lubricated at factory.

- Motor is equipped with alemite fitting. Clean tip of fitting and apply grease gun. Use 1 to 2 strokes of high quality ball bearing grease.

Consistency	Type	Typical Grease
Medium	Lithium	Shell Dodium R

Hours of service per year	Suggested Relube Interval
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5,000	3 years
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Continual Normal Application	1 year
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Seasonal service motor Idle for 6 months or more	1 year beginning of season 6 months
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Continuous-high ambient, dirty or moist applications.	
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Post Office Box 97  
Benton Harbor, MI. 49023-0097  
Ph: 616/926-6171  
Fax: 616/925-8288

70-6100  
F2-205/8792  
Rev E

# INSTALLATION AND OPERATING INSTRUCTIONS FOR GAST HAZARDOUS DUTY REGENAIR BLOWERS

This instruction applies to the following  
models ONLY: R3105N-50, R4110N-50,  
R4310P-50, R4P115N-50, R5125Q-50,  
R5325R-50, R6130Q-50, R6P155Q-50,  
R6350R-50, R6P355R-50 and R7100R-50.

Gast Authorized Service Facilities are Located in the locations listed below

Gast Manufacturing Corporation  
505 Washington Avenue  
Carlstadt, N. J. 07072  
Ph: 201/933-8484  
Fax: 201/933-5545

Gast Manufacturing Corporation  
2550 Meadowbrook Road  
Benton Harbor, MI. 49022  
Ph: 616/926-6171  
Fax: 616/925-8288

Brenner Fiedler & Associates Walnbee Limited  
13824 Bentley Place  
Cerritos, CA. 90701  
Ph: 310/404-2721  
Ph: 800/843-5558  
Fax: 310/404-7975

215 Brunswick Blvd.  
Pointe Claire, Quebec  
Canada H9R 4R7  
Ph: 514/697-8810  
Fax: 514/697-3070

Walnbee Limited  
5789 Coopers Ave.  
Mississauga, Ontario  
Canada L4Z 3S6  
Ph: 416/243-1900  
Fax: 416/243-2336

Japan Machinery  
Central PO Box 1451  
Toyo 100-91, Japan  
Ph: 813 3573-5421  
Fax: 813 3571-7896

Gast Manufacturing Co. Ltd.  
Halifax Road, Cressex Estate  
High Wycombe, Bucks HP12 3SN  
England  
Ph: 44 494 523571  
Fax: 44 494 436588

## OPERATING AND MAINTENANCE INSTRUCTIONS

### SAFETY

This is the safety alert symbol. When you see this symbol personal injury is possible. The degree of injury is shown by the following signal words:

**DANGER** Severe injury or death will occur if hazard is ignored.

**WARNING** Severe injury or death can occur if hazard is ignored.

**CAUTION** Minor injury or property damage can occur if hazard is ignored.

Review the following information carefully before operating.

### GENERAL INFORMATION

*This instruction applies to the following models ONLY: R3105N-50, R4110N-50, R4310P-50, R4P115N-50, R5125Q-50, R5325R-50, R6130Q-50, R6P155Q-50, R6350R-50, R6P355R-50 and R7100R-50.* These blowers are intended for use in Soil Vapor Extraction Systems. The blowers are sealed at the factory for very low leakage. They are powered with a U.L. listed electric motor Class 1 Div. 1 Group D motors for Hazardous Duty locations. Ambient temperature for normal full load operation should not exceed 40° C (105° F). For higher ambient operation, contact the factory.

Gast Manufacturing Corporation may offer general application guidance; however, suitability of the particular blower and/or accessories is ultimately the responsibility of the user, not the manufacturer of the blower.

### INSTALLATION

**DANGER** Models R5325R-50, R6130Q-50, R6350R-50, R5125Q-50, R6P155Q-50, R6P355R-50 AND R7100R-50 use Pilot Duty Thermal Overload Protection. Connecting this protection to the proper control circuitry is mandated by UL674 and NEC501. Failure to do so could result in a EXPLOSION. See pages 3 and 4 for recommended wiring schematic for these models.

**WARNING** Electric shock can result from bad wiring. A qualified person must install all wiring, conforming to all required safety codes. Grounding is necessary.

**WARNING** This blower is intended for use on soil vapor extraction equipment. Any other use must be approved in writing by Gast Manufacturing Corp. Install this blower in any mounting position. Do not block the flow of cooling air over the blower and motor.

**PLUMBING** - Use the threaded pipe ports for connection only. They will not support the plumbing. Be sure to use the same or larger size pipe to prevent air flow restriction and overheating of the blower. When installing fittings, be sure to use pipe thread sealant. This protects the threads in the blower housing and prevents leakage. Dirt and chips are often found in new plumbing. Do not allow them to enter the blower.

**NOISE** - Mount the unit on a solid surface that will not increase the sound. This will reduce noise and vibration. We suggest the use of shock mounts or vibration isolation material for mounting.

**ROTATION** - The Gast Regenair Blower should only rotate clockwise as viewed from the electric motor side. The casting has an arrow showing the correct direction. Confirm the proper rotation by checking air flow at the IN and OUT ports. If needed reverse rotation of three phase motors by changing the position of any two of the power line wires.

### OPERATION

**WARNING** Solid or liquid material exiting the blower or piping can cause eye damage or skin cuts. Keep away from air stream.

**WARNING** - Gast Manufacturing Corporation will not knowingly specify, design or build any blower for installation in a hazardous, combustible or explosive location without a motor conforming to the proper NEMA or U.L. standards. Blowers with standard TEFC motors should never be utilized for soil vapor extraction applications or where local state and/or Federal codes specify the use of explosion-proof motors (as defined by the National Electric Code, Articles 100,500 c1990).

**CAUTION** Attach blower to solid surface before starting to prevent injury or damage from unit movement. Air containing solid particles or liquid must pass through a filter before entering the blower. Blowers must have filters, other accessories and all piping attached before starting. Any foreign material passing through the blower may cause internal damage to the blower.

**CAUTION** Outlet piping can burn skin. Guard or limit access. Mark "CAUTION Hot Surface. Can Cause Burns". Air temperature increases when passing through the blower. When run at duties above 50 in. H<sub>2</sub>O metal pipe may be required for hot exhaust air. The blower must not be operated above the limits for continuous duty. Only models R3105N-50, R4110N-50 and R4310P-50 can be operated continuously with no air flowing through the blower. Other units can only be run at the rating shown on the model number label. Do not Close off inlet (for vacuum) to reduce extra air flow. This will cause added heat and motor load. Blower exhaust air in excess of 230°F indicates operation in excess of rating which can cause the blower to fail.

**ACCESSORIES** ...Gast pressure gauge AJ496 and vacuum gauges AJ497 or AE134 show blower duty. The Gast pressure/vacuum relief valve, AG258, will limit the operating duty by admitting or relieving air. It also allows full flow through the blower when the relief valve closes.

### SERVICING

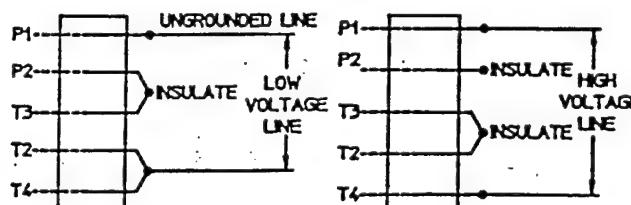
**WARNING** To retain their sealed construction they should be serviced by Gast authorized service centers ONLY. These models are sealed at the factory for very low leakage.

**WARNING** Turn off electric power before removing blower from service. Be sure rotating parts have stopped. Electric shock or severe cuts can result. Inlet and exhaust filters attached to the blower may need cleaning or replacement of the elements. Failure to do so will result in more pressure drop, reduced air flow and hotter opera-

tion of the blower. The outside of the unit requires cleaning of dust and dirt. The inside of the blower also may need cleaning to remove foreign material coating the impeller and housing. This should be done at a Gast Authorized Service Center. This buildup can cause vibration, failure of the motor to operate or reduced flow.

KEEP THIS INFORMATION WITH THIS BLOWER.  
REFER TO IT FOR SAFE INSTALLATION,  
OPERATION OR SERVICE.

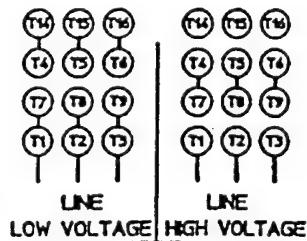
### MOTOR WIRING DIAGRAM FOR R4110N-50 & R3105N-50



>>> **WARNING**  
THIS MOTOR IS THERMALLY PROTECTED AND WILL AUTOMATICALLY RESTART WHEN PROTECTOR RESETS. ALWAYS DISCONNECT POWER SUPPLY BEFORE SERVICING.

### MOTORS WIRING DIAGRAM FOR R4310P-50

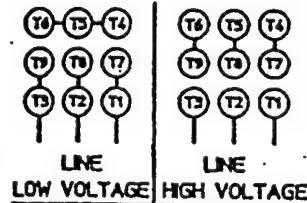
TO REVERSE ROTATION,  
INTERCHANGE THE  
EXTERNAL CONNECTIONS  
TO ANY TWO LEADS.



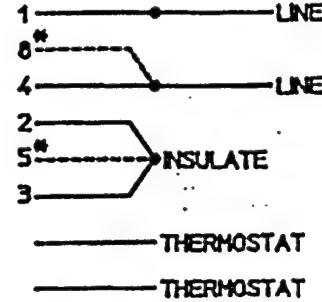
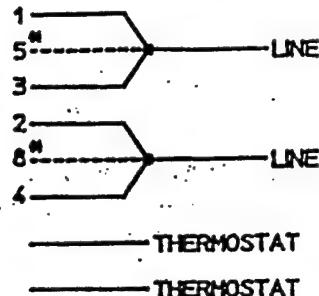
>>> **WARNING**  
THIS MOTOR IS THERMALLY PROTECTED AND WILL AUTOMATICALLY RESTART WHEN PROTECTOR RESETS. ALWAYS DISCONNECT POWER SUPPLY BEFORE SERVICING.

### MOTORS WIRING DIAGRAM FOR R5325R-50, R6350R-50, R6P355R-50, & R7100R-50

TO REVERSE ROTATION,  
INTERCHANGE THE  
EXTERNAL CONNECTIONS  
TO ANY TWO LEADS.



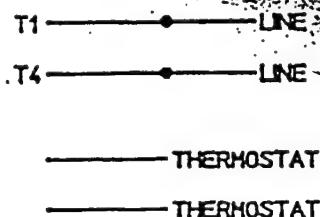
## MOTOR WIRING DIAGRAM FOR R5125Q-50 & R4P115N-50



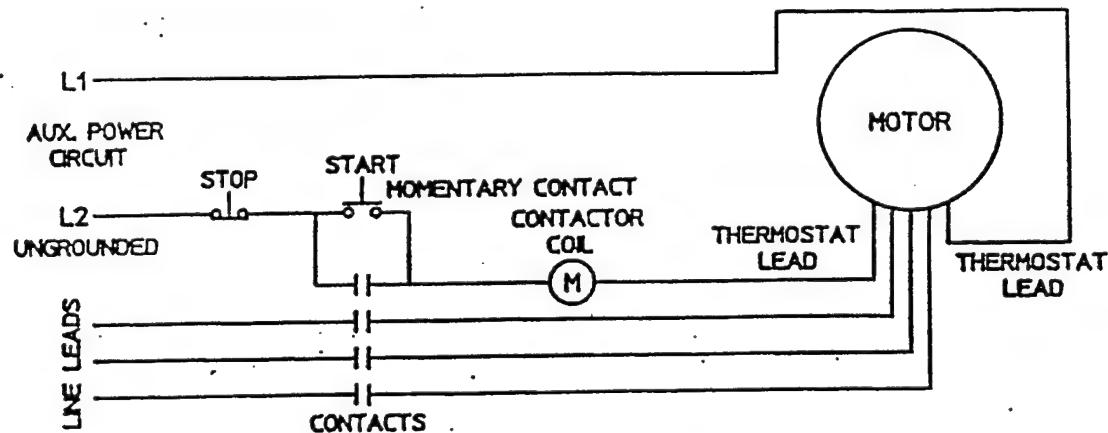
\* R5125Q-50 BLOWERS PRODUCED AFTER SEPTEMBER 1992 (SER. NO. 0992)  
DO NOT HAVE MOTOR LEADS 5 & 8.

## MOTOR WIRING DIAGRAM FOR R6130Q-50 & R6P155Q-50

CONNECT THERMOSTAT  
TO MOTOR PROTECTION  
CIRCUIT



## CONNECTION FOR THERMOSTAT MOTOR PROTECTION



TERMOSTATS TO BE CONNECTED IN SERIES WITH  
CONTROL AS SHOWN. MOTOR FURNISHED WITH  
AUTOMATIC THERMOSTATS RATED A.C. 115-600V. 720VA

## Blower Accessories

### In-line Filters

The impeller of a blower passes very close to the housing. It is always wise to have an inlet or in-line filter to ensure troublefree life.



Model No.	R4	R5	R6,R6P	R7
Part No.	AJ151D	AJ151E	AJ151G	AJ151H
Replacement Element	AJ135E	AJ135F	AJ135G	AJ135C
Micron	10	10	10	10

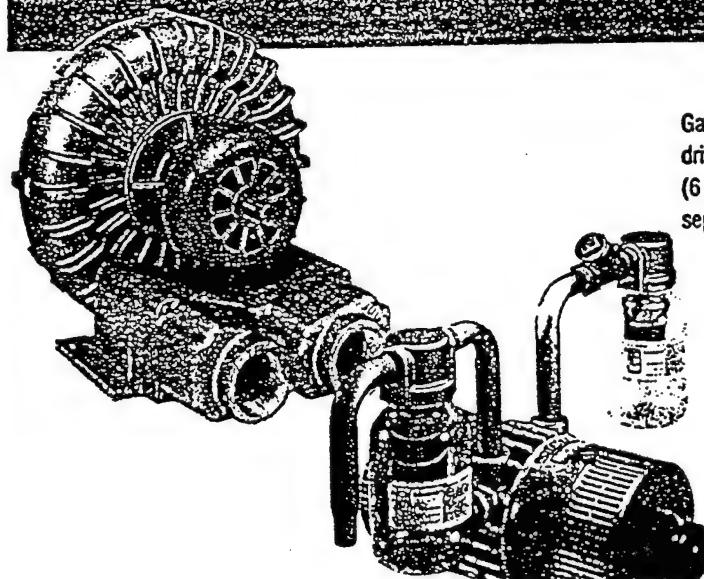
### Vacuum and Pressure Gauges

To monitor the system performance so as not to exceed maximum duties. Using two (one on each side of the filter) is a great way to know when the filter needs servicing.



- Vacuum Gauge, Part #AJ497, 2 5/8" Dia., 1/4" NPT, 0-60 in. H<sub>2</sub>O and 0-150 mbar
- Vacuum Gauge, Part #AE134, 2 5/8" Dia., 1/4" NPT, 0-160 in. H<sub>2</sub>O and 0-400 mbar
- Pressure Gauge, Part #AJ496, 2 5/8" Dia., 1/4" NPT, 0-60 in. H<sub>2</sub>O and 0-150 mbar
- Pressure Gauge, Part #AE133, 2 5/8" Dia., 1/4" NPT, 0-160 in. H<sub>2</sub>O and 0-400 mbar
- Pressure Gauge, Part #AE133A, 2 5/8" Dia., 1/4" NPT, 0-200 in. H<sub>2</sub>O

•



### Horizontal Swing Type Check Valve

Designed to prevent back-wash of fluids that would enter the blower. Also prevents air back-streaming if needed. They can be mounted with their discharge either vertical or horizontal. Valve will open with 3" of water pressure.



Model No.	R4,R5	R6,R6P	R7
Part No.	AH326D	AH326F	AH326G
	1 1/2" NPT	2" NPT	2 1/2" NPT

### Moisture Separator

The purpose of the moisture separator is to remove liquids from the gas stream in a soil vapor extraction process. This helps protect the blower from corrosion and a build up of mineral deposits.

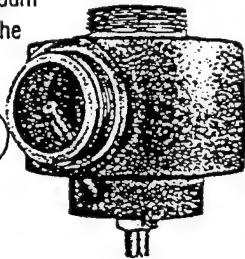


MODEL	LIQUID CAPACITY GALLONS	USED ON
RMS160	10	R4, R4P, R5
RMS200	19	R4, R4P, R5, R6
RMS300	19	R5, R6, R6P
RMS400	40	R6P, R7

### Relief Valve

By setting a relief valve at a given pressure/vacuum you can be assured that no harm will come to the blower or products in your application from excessive duties.

- Pressure/Vacuum Relief Valve, 1 1/2" NPT, Adjustable 30 - 170 in. H<sub>2</sub>O, 200 cfm max. Part #AG258



Gast also offers other models that are ideal for soil sparging. Our separate drive blowers are available in 4 sizes to 15 hp, pressures to 170" H<sub>2</sub>O (6 psi). Rotary vane compressors are available in motor mounted or separate drive styles up to 5 hp, pressures to 20 psi.



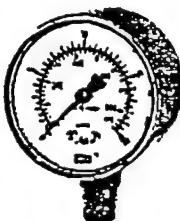
## LOW PRESSURE GAUGES

Types 611.10 &amp; 612.20

WIKA INSTRUMENT CORPORATION  
 1000 Wiegand Boulevard  
 Lawrenceville, Georgia 30243-5368  
 (404) 513-8200 1-800-645-0606  
 FAX: (404) 513-8203

## PRICE LIST

Type 611.10 2 1/2" (63mm)



Type 612.20 4" (100mm)

## Standard Features

Case: Black painted steel (611.10)  
 Stainless steel (612.20)

Bayonet Ring: None (2 1/2")  
 Stainless steel (4")

Wetted Parts: Copper alloy

Window: Acrylic (2 1/2")  
 Instrument glass (4")

Dial: White aluminum

Pointer: Black aluminum

Accuracy: ± 1.5% of span

Brass movement with highly polished bearing surfaces

Recalibration screw on dial

## Special Order Options

50 pcs. minimum order quantity per line item required (611.10)  
 25 pcs. minimum order quantity per line item required (612.20)

**Custom Dials** - Special scales and dial markings are available. Standard list prices apply. Add any applicable artwork/set-up charges. Refer to "Custom Dial Artwork Charges" (price page PL95-32).

**Special Connections** - No additional charge for standard NPT or metric threads. Contact factory for other special threads.

**Gauge Accessories** - Additional accessories may be available. Refer to "Pressure Gauge Accessories" (price page PL95-30).

**Additional Options Available**

Nickel or chrome plated connection

Lower back mount (Type 612.20 only)

Rear flange

U-clamp

Safety glass window

Stainless steel wetted parts 2 1/2" (631.10)

Stainless steel wetted parts 4" (632.50)

(refer to price page PL95-21 for prices)

Cleaned for oxygen service

Stainless steel case and ring

Red drag pointer

\* Items with part numbers are available from stock (subject to prior sale).

\* Please use applicable part numbers when ordering.

\* Items shown without part numbers are available on special order at no additional charge. Above listed minimum order quantities per line item required. Contact factory for current lead times.

Prices subject to change without notice.

This price list supersedes price list dated 01/01/95.

Effective 03/01/95 or

Price Page PL95-20

Type	611.10		612.20	
Size	2 1/2"		4"	
Connection	LM	CBM	LM	CBM
Conn. Size	1/4" NPT		1/4" NPT	
Data Sheet	APM 06.01		APM 06.02	
List Price	\$43.25		\$47.55	
Vacuum Range (dual scale)				
inch water	mm water			
0-30	0-760	9852344	9851852	9747724
0-60	0-1500	9748321	9748339	
0-100	0-2500	9747473	9747465	
Pressure Ranges (dual scale)				
inch water	mm water			
0-15	0-380	9851682	9851860	9747732
0-30	0-760	9851690	9855785	9747740
0-60	0-1500	9851704	9803432	9747758
0-100	0-2500	9851810	9851879	9747766
0-200	0-5000	9851828	9851887	9747775
oz./sq. in.	mm water			
0-10	0-440	9851771		
0-15	0-660	9851780		
0-20	0-880	9851798		
0-30	0-1320	9851747	9851917	
0-35	0-1540	9851801	9857273	
0-60	0-2640	9851755	9803548	
oz./sq. in.	in. water			
0-20	0-34	9851720	9857281	
0-32	0-55	9851739	9855793	
Pressure Ranges (single scale)				
psi				
3	9851925	9851836	9747783	
5	9851933	9851844	9747791	
Accessories (installed)				
Accessory prices do not apply to orders of 50 pcs or more per line item (25 pcs. for type 612.20). Contact factory for quote.				
FF, chrome plated brass	\$27.55	\$21.55	N/A	
	1327085	1327087		
FF, black painted steel	\$21.30	\$24.55	N/A	
	1327089	1327091		
FF, stainless steel	--	--	\$23.65	
			1327081	
Restrictor, brass		\$90		
		1326943		

ABBREVIATIONS  
 LM - Lower Mount  
 CBM - Center Back Mount  
 FF - Front Flange  
 N/A - Not Available

In keeping with and for purposes of product improvement, Wika reserves the right to make design changes without prior notice.

Prices: FOB Lawrenceville, GA  
 Terms: 30 days net  
 (subject to credit approval)

## **Warranty**

**REGARDLESS OF CAUSE**, if a product you buy from this brochure does not work right, Gast will repair or replace it once, at no charge, for up to one year from the date of shipment from the factory. In the course of repair or replacement, Gast may send you written recommendations on how to prevent a problem from happening again. Gast reserves the right to withdraw this warranty if you do not follow these recommendations. Customer is responsible for freight charges both to and from Gast in all cases. This warranty does not apply to electric motors, electrical controls, and gasoline engines, which Gast obtains from other manufacturers. A motor or engine carries only the warranty of the company that makes it.

THIS WARRANTY IS EXCLUSIVE AND IS IN LIEU OF ALL OTHER WARRANTIES, WHETHER WRITTEN, ORAL OR IMPLIED, INCLUDING THE WARRANTY OF MERCHANTABILITY AND OF FITNESS FOR ANY PARTICULAR PURPOSE. GAST'S LIABILITY IS IN ALL CASES LIMITED TO THE REPLACEMENT PRICE OF ITS PRODUCT. GAST SHALL NOT BE LIABLE FOR ANY OTHER DAMAGES, WHETHER CONSEQUENTIAL, INDIRECT, OR INCIDENTAL, ARISING FROM THE SALE OR USE OF ITS PRODUCTS.

Gast's sales personnel may modify this warranty, but only by signing a specific, written description of any modifications.

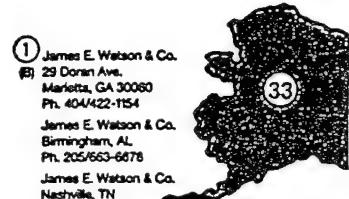
### **DISCLAIMER**

The information presented in this catalog is based on technical data and test results of nominal units. It is believed to be accurate and is offered as an aid in the selection of Gast products. It is the user's responsibility to determine suitability of the product for his intended use and the user assumes all risk and liability whatsoever in connection therewith.

# North American Representatives and Distributors

A substantial stock of vacuum pumps, compressors, air motors, parts and accessories are carried by the offices listed below.

- (A) Distributor-plant-use sales only.
- (B) Manufacturers Representative - O.E.M. and plant-use sales.
- (C) Gast warehouse and sales office - O.E.M. and plant-use sales.
- (D) Gast service center.



**1** James E. Watson & Co.  
(B) 29 Doran Ave.  
Marietta, GA 30060  
Ph. 404/422-1154

James E. Watson & Co.  
Birmingham, AL  
Ph. 205/663-6678

James E. Watson & Co.  
Nashville, TN  
Ph. 615/331-5716

**3** Franklin Electrofluid Co., Inc.  
(B) 3854 Wetman  
Memphis, TN 38118  
Ph. 901/352-7504  
Ph. 1-800-238-7500

Franklin Electrofluid Co., Inc.  
(B) 8500 Crystal Hill Road  
North Little Rock, AR 72113  
AR only 272-5665  
Ph. 501/771-4170

Franklin Electrofluid Co., Inc.  
5609 South 14th Street  
FL Smith, AR 72901  
Ph. 501/646-7448  
Ph. 1-800-254-7406

**4** Brenner-Fleider & Assoc., Inc.  
(B,D) 13824 Bentley Plaza  
Carlsbad, CA 93071  
Ph. 701/404-2721 &  
Ph. 714/521-6280  
Ph. 1-800-843-5558

Brenner Fleider & Assoc., Inc.  
(B) San Diego, CA  
Ph. 619/232-9152  
Ph. 1-800-843-5558  
Brenner Fleider & Assoc., Inc.  
(B) 2117 South 48th Street #102  
Tempe, AZ 85282  
Ph. 1-800-638-0394

**5** TECO Pneumatic, Inc.  
(B) 1069 Serpentine Lane  
Pleasanton, CA 94566  
Ph. 510/426-8500

**6** Fiero Fluid Power, Inc.  
(B) Suite 104  
1015 East 40th Ave.  
Denver, CO 80239  
Ph. 303/373-2600

Fiero Fluid Power, Inc.  
(B) 2155 South Main  
Salt Lake City, UT 84115  
Ph. 801/467-4622

**7** Onstream Corp.  
(B) 17 Rose Ave.  
West Hartford, CT 06133-0332  
Connecticut only 203/953-7632  
New England States 1-800-858-9068

**8** ~~GAST~~  
Gast Mfg. Corp.  
(C,D) Eastern Sales Office  
505 Washington Ave.  
Carlstadt, NJ 07072  
Ph. 201/933-8484  
Ph. 212/553-1870 (NYC)

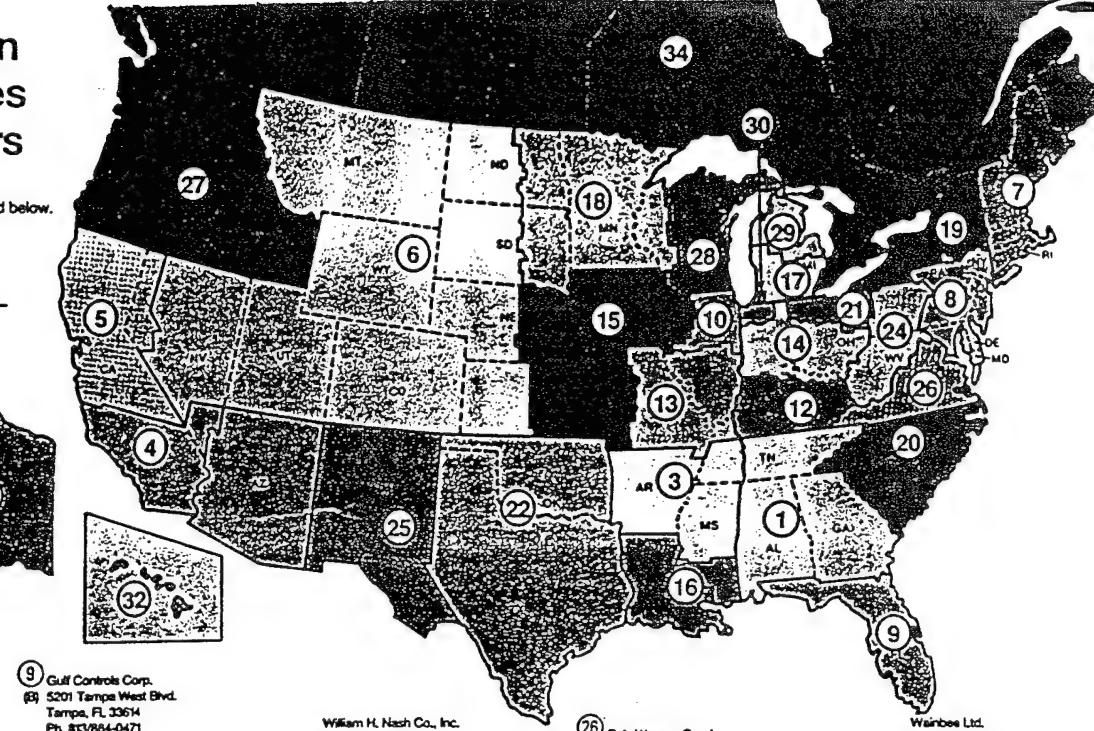
Deas Corp.  
(A) 8860 Kalco Dr.  
Baltimore, MD 21221  
Ph. 410/574-2900

Die-A-Matic, Inc.  
(A) 119 Brown St.  
Pittston (Wilkes-Barre), PA 18640  
Ph. 717/655-6631

Die-A-Matic, Inc.  
(A) 650 N. State St.  
York, PA 17403  
Ph. 717/645-9300

Van-Air & Hydraulics, Inc.  
(A) Philadelphia, PA  
Ph. 215/923-2575

Van-Air & Hydraulics, Inc.  
(A) 525 E. Woodlawn Ave.  
Maple Shade, NJ 08052  
Ph. 609/779-7300



**9** Gulf Controls Corp.  
(B) 5201 Tampa West Blvd.  
Tampa, FL 33614  
Ph. 813/884-0471  
Ph. 1-800-282-9125

~~GAST~~  
**10** Gast Midwest Sales Office  
(C) 755 N. Edgewood  
Wood Dale, IL 60191  
Ph. 708/860-2477

**11** D & F Distributors  
(B) 6309 Ulrich Avenue  
Louisville, KY 40219  
Ph. 502/988-0107  
Ph. 1-800-45-PUMPS

D & F Distributors, Inc.  
(B) 1144 Indy Court  
Evansville, IN 47711  
Ph. 812/657-2441  
Ph. 1-800-45-PUMPS

**13** John Henry Foster Co., Inc.  
(B) 4740 Labourgat Drive  
St. Louis, MO 63134-0820  
Ph. 314/427-0600  
Ph. 1-800-444-0522

**14** Isaacs Fluid Power Equipment Company  
(B) 8746 East 33rd Street  
Indianapolis, IN 46226  
Ph. 317/986-3486

Isaacs Fluid Power Equipment Company  
Fl. Wayne, IN  
Ph. 219/747-9804

Isaacs Fluid Power Equipment Company  
(B) 1023 E. Fourth St.  
Dayton, OH 45402  
Ph. 513/228-7774

Isaacs Fluid Power Equipment Company  
(B) 1400 Amberlawn Dr.  
Cincinnati, OH 45237  
Ph. 513/761-8655

Isaacs Fluid Power Equipment Company  
(B) 829 Eastwind Drive, Suite 205  
Westerville, OH 43081  
Ph. 614/895-8540

**15** Skarla Equipment Co., Inc.  
(B) 2551 Farnam  
Omaha, NE 68131  
Ph. 402/422-9750

Skarla Equipment Co., Inc.  
(B) 3545 Third Ave.  
Marion, IA 52302  
Ph. 1-800-228-8750

Skarla Equipment Co., Inc.  
Des Moines, IA  
Ph. 1-800-228-9750

Skarla Equipment Co., Inc.  
(B) 10139 Kaw Dr.  
Edwardsville, KS 66113  
Ph. 1-800-228-9750

Skarla Equipment Co., Inc.  
(B) 313 N. Mathewson  
Wichita, KS 67214  
Ph. 1-800-228-9750

**16** D & L Pumps, Inc.  
(B) 2645 Sharon Street  
Kenner, LA 70052  
Ph. 504/467-2490

**17** William H. Nash Co., Inc.  
(B) 2391 Freeway Park Drive  
Farmington Hills, MI 48335  
Ph. 610/477-5800

William H. Nash Co., Inc.  
(B) 1414 36th Street S.E.  
Grand Rapids, MI 49512  
Ph. 616/549-4900

William H. Nash Co., Inc.  
Flushing, MI  
Ph. 810/732-7272

**18** Midwest Machine Tool Supply  
200 Commerce Circle South  
Minneapolis, MN 55432  
Ph. 612/571-0550  
Ph. 1-800-327-9523

**19** Kinequip, Inc.  
(B) 365 Old Niagara Falls Blvd.  
Buffalo, NY 14228-1636  
Ph. 716/694-5000  
Ph. 1-800-982-8894

Kinequip, Inc.  
(B) Rochester, NY  
Ph. 716/272-1590  
Ph. 1-800-982-8894

Kinequip, Inc.  
(B) Syracuse, NY 13211  
Ph. 315/458-4115  
Ph. 1-800-982-8894

**20** Hydraulic & Pneumatic Sales  
(B) 11000 Park Charlotte Blvd.  
Charlotte, NC 28241  
Ph. 704/588-3234

**21** RAF Fluid Power, Inc.  
(B) 2375 Mercantile Road  
Cleveland, OH 44122-5990  
Ph. 216/464-8990

**22** Southwestern Controls  
(B) 9912 B. East 45th Place  
Tulsa, OK 74146-4752  
Ph. 918/563-5777  
Ph. 1-800-658-1570

Southwestern Controls  
(B) 6720 Sand Point  
Houston, TX 77074  
Ph. 713/777-2626  
Ph. 1-800-444-9368

Southwestern Controls  
(B) 8805 Sovereign Row  
Dallas, TX 75247  
Ph. 214/538-4266  
Ph. 1-800-444-9367

Southwestern Controls  
(B) 851 Icar Road  
San Antonio, TX 78216-4035  
Ph. 210/340-4111

**24** Allegheny Fluid Power, Inc.  
(B) 112 Douglas Road  
Sewickley, PA 15143  
Ph. 412/367-5894

**25** Mesa Equipment & Supply Company  
(B) 3620 Commons, N.E.  
Albuquerque, NM 87108  
Ph. 505/345-0284

Mesa Equipment & Supply Company  
(B) 1042 Lomaland Drive  
El Paso, TX 79935  
Ph. 915/594-1414

**26** C.A. Weaver Co., Inc.  
(B) 2402 Granbold Road  
Richmond, VA 23294  
Ph. 804/572-6501

C.A. Weaver Co., Inc.  
(B) 7562 Hi Tech Rd.  
Roanoke, VA 24019  
Ph. 703/563-9761

C.A. Weaver Co., Inc.  
(B) 2430 Alabama Avenue  
Norfolk, VA 23513  
Ph. 804/857-8700

**27** Air-Oil Products Corp.  
(B) 6353 Sixth Ave. South  
Seattle, WA 98106-3437  
Ph. 206/677-7750  
Ph. 1-800-282-2672  
Fax: 206/762-4736

Air-Oil Products Corp.  
(B) 2400 E. Burnside St.  
Portland, OR 97214  
Ph. 503/234-0866  
Ph. 1-800-242-2672

Air-Oil Products Corp.  
(B) 865 Conner Street  
Eugene, OR 97401  
Ph. 503/485-2022  
Ph. 1-800-322-2672

**28** Fluid System Components Inc.  
(B) 3154 Gross St.  
Green Bay, WI 54307  
Ph. 414/337-0234

Fluid System Components Inc.  
(B) 2315 South 17th Street  
New Berlin, WI 53151-2701  
Ph. 414/827-2700

**29** J.E.M. Fluid Power, Inc.  
(B) 2812 Dam Rd.  
West Branch, MI 48661  
Ph. 517/345-1180

**30** ~~GAST~~  
Gast Mfg. Corp.  
(B) 2300 Highway 14-139  
Benton Harbor, MI 49023-0097  
Ph. 616/526-6171

**31** C & F Machinery  
(A) 91-060 Hanus Street  
Kapolei, Hawaii 96707-1777  
Ph. 808/682-1541

**33** Gemtex Industries, Inc.  
(B) 631 Nelson Way  
Anchorage, AK 99518  
Ph. 907/562-2933

**34** CANADA  
ONTARIO  
Wainbee Ltd.  
Windsor  
Ph. 416-265-0929

Wainbee Ltd.  
(B) 1519 Liverpool Court  
Ottawa, Ontario K1B 4L2  
Ph. 613/744-1720

Wainbee Ltd.  
(A,D) 5789 Coopers Ave.  
Mississauga, Ontario L4Z 3S6  
Ph. 905/568-1700  
Fax: 905/568-0083

Wainbee Ltd.  
(B) Unit 14  
65 Trillium Park Plaza  
Kitchener, Ont. N2E 1X1  
Ph. 519/748-5391

Wainbee Ltd.  
(B) 1909 Oxford Street East, Unit 45  
London, Ont. N6V 4L9  
Ph. 519/451-5566

QUEBEC  
Wainbee Ltd.  
(A,D) 215 Brunswick Blvd.  
Pointe Claire, P.Q. H9R 4R7  
Ph. 514/637-8810

Wainbee Ltd.  
(B) 1990 Quest Blvd. Charest  
Quebec City, P.Q. G1N 4K8  
Ph. 418/633-1556

Wainbee Ltd.  
(B) 1932 St. Paul Blvd.  
Chicoutimi, P.Q. G7K 1H2  
Ph. 418/638-4584

BRITISH COLUMBIA  
Wainbee Ltd.  
(B) 2201 Vauthal Place  
Richmond, B.C. V6V 1Z5  
Ph. 604/278-4288

ALBERTA  
Wainbee Ltd.  
(B) 10335 59th Avenue  
Edmonton, Alta. T6H 1E5  
Ph. 403/434-9528

Wainbee Ltd.  
(B) 7407 44th St. S.E.  
Calgary, Alta. T2C 3C8  
Ph. 403/236-1333

MANITOBA  
Wainbee Ltd.  
(B) 1093 Border St. #4  
Winnipeg, Man. R3H 0N1  
Ph. 204/632-4558

Ph. 1-800-663-1333

MARTIME PROVINCES  
Wainbee Ltd.  
(B) 10 Thorndale Drive, Suite #5  
 Dartmouth, Nova Scotia  
Halifax B3B 1S1  
Ph. 902/468-1787

Ph. 1-800-567-1787

SASKATOON  
Wainbee Ltd.  
437 34th Street  
Saskatoon, Sask. SKS 0S9  
Ph. 306/652-1433

NORTH BAY  
Wainbee Ltd.  
1954 Main Street West  
North Bay, Ont. P1B 8K5  
Ph. 705/472-4244

Ph. 1-800-461-9534

**MAFACT**

# CONVERSION CHARTS

## PRESSURE CONVERSION TABLE

Lbs. Per Sq. Inch	Atmospheres	Inches of Mercury	Millimeters of Mercury	Inches of Water	Meters of Water	Milli Bars	Kilopascals
1	.0680	2.036	51.71	27.73	.7037	69.0	6.895
14.70	1	29.92	760	407	10.33	1013.3	101.36
.4912	.0334	1	25.4	13.6	.3452	33.86	3.387
.0193	.001315	.03937	1	.5358	.0136	1.33	.13307
.0361	.00246	.0735	1.868	1	.0254	2.49	.24891
1.422	.0967	2.895	73.55	39.37	1	97.98	9.8047
14.50	.0009869	.02953	.750	.4018	.01021	1	.09998
.145	.00986	.29529	7.4996	4.0174	.10206	10.01	1

## VOLUME FLOW CONVERSION TABLE

cfm	cfh	gpm	m³/h	l/s
1	60	7.4805	1.6990	.47195
1/60	1	.12468	.02832	.007866
.13368	8.0208	1	.22712	.06309
.58858	35.315	4.4029	1	1/3.6
2.1189	127.13	15.850	3.6	1

## Power and Heat Flow Conversion Table

hp(U.S.)	ft.lb/min	Btu/hr	Btu/min	W	kcal/min
1	33000	2544.4	42.407	745.70	10.686
.000030303	1	.07710	.001285	.02260	.0003238
.0003930	12.969	1	1/60	.29307	.004200
.02358	778.17	60	1	17.584	.25200
.00134	44.254	3.4121	.05687	1	.01433
.09358	3088.0	238.10	3.9683	69.780	1

## Temperature Conversion Chart

$$^{\circ}\text{C} = \frac{5}{9} (\text{F} - 32)$$

$$\text{Absolute Kelvin} = ^{\circ}\text{C} + 273.15$$

$$^{\circ}\text{F} = \frac{9}{5}(\text{C}) + 32$$

$$\text{Rankine } ^{\circ}\text{F} = +459.67$$

### TABLE EXAMPLE:

To Convert 100 °C to °F look up 100 read left

To Convert 100 °F to °C look up to 100 read right

to °F	From	to °C	to °F	From	to °C	to °F	From	to °C
-148.0	-100	-73.33	+50.00	+10	-12.22	161.6	72	22.22
-130.0	-90	-67.78	+53.6	+12	-11.11	165.2	74	23.33
-112.0	-80	-62.22	+57.2	+14	-10.00	168.8	76	24.44
-94.0	-70	-56.67	+60.8	+16	-8.89	172.4	78	25.56
-76.0	-60	-51.11	+64.4	+18	-7.78	176.0	80	26.67
-58.0	-50	-45.56	+68.0	+20	-6.67	179.6	82	27.78
-40.0	-40	-40.00	+71.6	+22	-5.56	183.2	84	28.89
-36.4	-38	-38.89	+75.2	+24	-4.44	186.8	86	30.00
-32.8	-36	-37.78	+78.8	+26	-3.33	190.4	88	31.11
-29.2	-34	-36.67	+82.4	+28	-2.22	194.0	90	32.22
-25.6	-32	-35.56	+86.0	+30	-1.11	197.6	92	33.33
-22.0	-30	-34.44	+89.6	+32	0.00	201.2	94	34.44
-18.4	-28	-33.33	+93.2	+34	+1.11	204.8	96	35.56
-14.8	-26	-32.22	+96.8	+36	+2.22	208.4	98	36.67
-11.2	-24	-31.11	+100.4	+38	+3.33	212.0	100	37.78
-7.6	-22	-30.00	+104.0	+40	+4.44	230.0	110	43.33
-4.0	-20	-28.89	107.6	42	5.56	248.0	120	48.89
-0.4	-18	-27.78	111.2	44	6.67	266.0	130	54.44
+3.2	-16	-26.67	114.2	46	7.78	284.0	140	60.00
+6.8	-14	-25.56	118.4	48	8.89	302.0	150	65.56
+10.4	-12	-24.44	122.0	50	10.00	320.0	160	71.11
+14.0	-10	-23.33	125.6	52	11.11	338.0	170	76.67
+17.6	-8	-22.22	129.2	54	12.22	356.0	180	82.22
+21.2	-6	-21.11	132.8	56	13.33	374.0	190	87.78
+24.8	-4	-20.00	136.4	58	14.44	392.0	200	93.33
+28.4	-2	-18.89	140.0	60	15.56	410.0	210	98.89
+32.0	0	-17.78	143.6	62	16.67	428.0	220	104.44
+35.6	+2	-16.67	147.2	64	17.78	446.0	230	110.00
+39.2	+4	-15.56	150.8	66	18.89	464.0	240	115.56
+42.8	+6	-14.44	154.4	68	20.00	482.0	250	121.11
+46.4	+8	-13.33	158.0	70	21.11			

## **APPENDIX B**

### **DATA COLLECTION SHEETS**

## **BLOWER MAINTENANCE RECORD (AIR INJECTION)**

**Site:** IRP Site 11, AGE Maintenance Area

**Location:** Beale AFB, California

- <sup>1</sup> If blower is not running, immediately contact Michael Phelps, Parsons ES, (510) 891-9085.
  - <sup>2</sup> If inlet vacuum exceeds 18 inches of water, replace filter. If inlet vacuum exceeds 30 inches of water, shut blower down and contact Parsons ES.
  - <sup>3</sup> If outlet pressure exceeds 45 inches of water, shut blower down and contact Parsons ES.
  - <sup>4</sup> If outlet temperature exceeds 160°F, shut blower down and contact Parsons ES.
  - <sup>5</sup> Once every two months, this sheet must be FAXed to: Michael Phelps, Parsons ES, (510) 835-4355.

## **BLOWER MAINTENANCE RECORD (AIR INJECTION)**

**Site:** TRP site 11 - ACE Maintenance Area

**Location:** Beale AFB, California

If blower is not running immediately contact Michael Phelps Parsons ES (510) 891-9085

If blowers are not running, immediately contact Michael Phelps, Parsons ES, (319) 931-3900.

**2 If inlet vacuum exceeds 18 inches of water, replace filter.** If inlet vacuum exceeds 30 inches

If outlet pressure exceeds 45 inches of water, shut blower down and contact Parts Department.

<sup>4</sup> If outlet pressure exceeds 45 inches of water, shut blower down and contact Parsons ES.

## **BLOWER MAINTENANCE RECORD (AIR INJECTION)**

**Site:** TRP Site 11: AGE Maintenance Area

**Location:** Beale AFB, California

- <sup>1</sup> If blower is not running, immediately contact Michael Phelps, Parsons ES, (510) 891-9085.
  - <sup>2</sup> If inlet vacuum exceeds 18 inches of water, replace filter. If inlet vacuum exceeds 30 inches of water, shut blower down and contact Parsons ES.
  - <sup>3</sup> If outlet pressure exceeds 45 inches of water, shut blower down and contact Parsons ES.
  - <sup>4</sup> If outlet temperature exceeds 160°F, shut blower down and contact Parsons ES.
  - <sup>5</sup> Once every two months, this sheet must be FAXed to: Michael Phelps, Parsons ES, (510) 835-4355.

## **BLOWER MAINTENANCE RECORD (AIR INJECTION)**

**Site:** IRP Site 11, AGE Maintenance Area

**Location:** Beale AFB, California

If however is not running immediately contact Michael Rhains Parsons EC /510) 801-0985

If blower is not running, immediately contact Michael Phelps, (310) 891-9000.

If inlet vacuum exceeds 18 inches of water, replace filter.

If outlet pressure exceeds 45 inches of water, shut blower down and contact Parsons ES.

**E-4** If outlet temperature exceeds 160°F, shut blower down and contact Parsons ES.

## **BLOWER MAINTENANCE RECORD (AIR INJECTION)**

## **Site: TRP Site 11; AGE Maintenance Area**

**Location:** Beale AFB, California

If blower is not running immediately contact Michael Phelps Parsons ES (510) 891-9085

If blowers are not running, immediately contact Michael Phelps, at 510-330-3000.

**2** If inlet vacuum exceeds 18 inches of water, replace filter.

**3** If outlet pressure exceeds 45 inches of water, shut blower down and contact **Pars**

**4** If outlet temperature exceeds 160°F, shut blower down and contact Parsons ES.